

# TORQUE TABLE FOR EUE TUBING

[www.tarponpipe.com](http://www.tarponpipe.com)



SIZE	WT/FT	WALL	GRADE	MAKE-UP TORQUE		
				FT/LBS		
				MIN.	OPT.	MAX.
2 3/8"	4.7	0.19	J-55	970	1290	1610
2 3/8"	4.7	0.19	N-80	1350	1800	2250
2 3/8"	4.7	0.19	L-80	1320	1760	2200
2 3/8"	4.7	0.19	13CR-85	1400	1860	2330
2 3/8"	4.7	0.19	13CR-110	1785	2380	2975
2 3/8"	4.7	0.19	P-110	1785	2380	2975
2 3/8"	5.95	0.254	N-80	1680	2240	2800

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SIZE	WT/FT	WALL	GRADE	MAKE-UP TORQUE		
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				MIN.	OPT.	MAX.
2 3/8"	5.95	0.254	L-80	1640	2190	2740
2 3/8"	5.95	0.254	13CR-85	1740	2320	2900
2 3/8"	5.95	0.254	13CR-110	2210	2950	3680
2 3/8"	5.95	0.254	P-110	2210	2950	3680
2 7/8"	6.5	0.217	J-55	1240	1650	2060
2 7/8"	6.5	0.217	N-80	1730	2300	2880
2 7/8"	6.5	0.217	L-80	1690	2250	2810

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				MIN.	OPT.	MAX.
2 7/8"	6.5	0.217	13CR-85	1785	2380	2975
2 7/8"	6.5	0.217	13CR-110	2280	3040	3800
2 7/8"	6.5	0.217	P-110	2280	3040	3800
2 7/8"	7.9	0.276	N-80	2080	2770	3470
2 7/8"	7.9	0.276	L-80	2030	2710	3390
2 7/8"	7.9	0.276	13CR-85	2150	2870	3590
2 7/8"	7.9	0.276	13CR-110	2750	3660	4580
2 7/8"	7.9	0.276	P-110	2750	3660	4580

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SIZE	WT/FT	WALL	GRADE	MAKE-UP TORQUE		
				FT/LBS		
				MIN.	OPT.	MAX.
2 7/8"	8.7	0.308	N-80	2270	3020	3780
2 7/8"	8.7	0.308	L-80	2210	2950	3690
2 7/8"	8.7	0.308	13CR-85	2340	3120	3900
2 7/8"	8.7	0.308	13CR-110	2985	3980	4975
2 7/8"	8.7	0.308	P-110	2985	3980	4975
3 1/2"	9.3	0.254	J-55	1710	2280	2850
3 1/2"	9.3	0.254	N-80	2400	3200	4000

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SIZE	WT/FT	WALL	GRADE	MAKE-UP TORQUE		
				FT/LBS		
				MIN.	OPT.	MAX.
3 1/2"	9.3	0.254	L-80	2350	3130	3910
3 1/2"	9.3	0.254	13CR-85	2480	3310	4140
3 1/2"	9.3	0.254	13CR-110	3170	4230	5290
3 1/2"	9.3	0.254	P-110	3170	4230	5290
3 1/2"	12.95	0.375	N-80	3220	4290	5360
3 1/2"	12.95	0.375	L-80	3150	4200	5250
3 1/2"	12.95	0.375	13CR-85	3340	4450	5560
3 1/2"	12.95	0.375	13CR-110	4260	5680	7100

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				FT/LBS		
				MIN.	OPT.	MAX.
3 1/2"	12.95	0.375	P-110	4260	5680	7100
4"	11	0.262	J-55	1920	2560	3200
4"	11	0.262	N-80	2700	3600	4500
4"	11	0.262	L-80	2650	3530	4410
4"	11	0.262	13CR-85	2800	3730	4660
4 1/2"	12.75	0.271	J-55	2150	2860	3580

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SIZE	WT/FT	WALL	GRADE	MAKE-UP TORQUE		
				FT/LBS		
				MIN.	OPT.	MAX.
4 1/2"	12.75	0.271	N-80	3020	4020	5030
4 1/2"	12.75	0.271	L-80	2960	3940	4930
4 1/2"	12.75	0.271	13CR-85	3130	4170	5210