

Casing STC

CASING MAKE-UP TORQUE-STC

www.tarponpipe.com

SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
4 1/2"	9.50	J-55	760	1010	1260
4 1/2"	9.50	K-55	840	1120	1400
4 1/2"	10.50	J-55	990	1320	1650
4 1/2"	10.50	K-55	1110	1460	1830
4 1/2"	11.60	J-55	1160	1540	1930
4 1/2"	11.60	K-55	1280	1700	2130

5"	11.50	J-55	1000	1330	1660
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			FT/LBS		
			MIN.	OPT.	MAX.
5"	11.50	K-55	1100	1470	1840
5"	13.00	J-55	1270	1690	2110
5"	13.00	K-55	1400	1860	2330
5"	15.00	J-55	1550	2070	2590
5"	15.00	K-55	1710	2280	2850
5 1/2"	14.00	J-55	1290	1720	2150
5 1/2"	14.00	K-55	1420	1890	2360
5 1/2"	15.50	J-55	1520	2020	2530

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			FT/LBS		
			MIN.	OPT.	MAX.
5 1/2"	15.50	K-55	1670	2220	2780
5 1/2"	17.00	J-55	1780	2290	2860
5 1/2"	17.00	K-55	1890	2520	3150
6 5/8"	20.00	J-55	1840	2450	3060
6 5/8"	20.00	K-55	2000	2670	3340
6 5/8"	24.00	J-55	2360	3140	3930
6 5/8"	24.00	K-55	2570	3420	4230

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
7"	20.00	J-55	1760	2340	2930
7"	20.00	K-55	1910	2540	3180
7"	23.00	J-55	2130	2840	3550
7"	23.00	K-55	2320	3090	3860
7"	26.00	J-55	2510	3340	4180
7"	26.00	K-55	2730	3640	4550
7 5/8"	26.40	J-55	236	3150	3940
7 5/8"	26.40	K-55	2570	3420	4280

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
8 5/8"	24.00	J-55	1830	2440	3050
8 5/8"	24.00	K-55	1970	2630	3290
8 5/8"	32.00	J-55	2790	3720	4650
8 5/8"	32.00	K-55	3020	4020	5030
8 5/8"	36.00	J-55	3260	4340	5430
8 5/8"	36.00	K-55	3510	4680	5850
9 5/8"	36.00	J-55	2960	6940	4930

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
9 5/8"	36.00	K-55	3170	4230	5290
9 5/8"	40.00	J-55	3390	4520	5650
9 5/8"	40.00	K-55	3650	4860	6080
10 3/4"	40.50	J-55	3150	4200	5250
10 3/4"	40.50	K-55	3380	4500	5630
10 3/4"	45.50	J-55	3700	4930	6160
10 3/4"	45.50	K-55	3960	5280	6600
10 3/4"	51.00	J-55	4240	5850	7060

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
10 3/4"	51.00	K-55	4550	6060	7580
10 3/4"	51.00	L-80	5960	7940	9930
10 3/4"	51.00	N-80	6030	8040	10050
10 3/4"	51.00	P-110	8100	10800	13500
10 3/4"	55.50	L-80	6630	8840	11050
10 3/4"	55.50	N-80	6710	8950	11190
10 3/4"	55.50	P-110	9020	12030	15040
10 3/4"	60.70	P-110	10040	13380	16730
10 3/4"	65.70	P-110	11040	14720	18400

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
11 3/4"	42.00	H-40	2300	3070	3840
11 3/4"	47.00	J-55	3580	4770	5960
11 3/4"	47.00	K-55	3820	5090	6360
11 3/4"	54.00	J-55	4260	5680	7100
11 3/4"	54.00	K-55	4550	6060	7580
11 3/4"	60.00	J-55	4870	6490	8110
11 3/4"	60.00	K-55	5200	6930	8660
11 3/4"	60.00	C-75	6520	8690	10860

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
11 3/4"	60.00	L-80	6850	9130	11410
11 3/4"	60.00	N-80	6930	9240	11550
11 3/4"	60.00	C-95	8000	10660	13330
11 3/4"	60.00	P-110	9320	12420	15530

13 3/8"	48.00	H-40	2420	3220	4030
13 3/8"	54.50	J-55	3860	5140	6430
13 3/8"	54.50	K-55	4100	5470	6840
13 3/8"	61.00	J-55	4460	5950	7440

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
13 3/8"	61.00	K-55	4750	6330	7910
13 3/8"	68.00	J-55	5060	6750	8440
13 3/8"	68.00	K-55	5390	7180	8980
13 3/8"	68.00	C-75	6800	9060	11330
13 3/8"	68.00	L-80	7140	9520	11900
13 3/8"	68.00	N-80	7220	9630	12040
13 3/8"	68.00	C-95	8360	11140	13930
13 3/8"	68.00	P-110	9130	12970	16210