

Casing LTC



CASING MAKE-UP TORQUE-LTC

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
4 1/2"	11.6	J-55	1220	1620	2030
4 1/2"	11.6	K-55	1350	1800	2250
4 1/2"	11.6	L-80	1670	2230	2790
4 1/2"	11.6	N-80	1710	2280	2850
4 1/2"	11.6	P-110	1940	2580	3230
4 1/2"	13.5	L-80	2030	2710	3390
4 1/2"	13.5	N-80	2070	2760	6450
4 1/2"	13.5	P-110	2750	3660	4580

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
4 1/2"	15.1	P-110	3300	4400	5500
5"	13.0	J-55	1370	1820	2280
5"	13.0	K-55	1510	2010	2510
5"	15.0	J-55	1670	2230	2790
5"	15.0	K-55	1850	2460	3080
5"	15.0	L-80	2310	3080	3850
5"	15.0	N-80	2360	3140	3930

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
5"	15.0	P-110	3130	4170	5210
5"	18.0	L-80	2950	3950	4910
5"	18.0	N-80	3000	4000	5000
5"	18.0	P-110	3980	5310	6640
5"	21.4	L-80	3650	4860	6080
5"	21.4	N-80	6710	4950	6190
5"	21.4	P-110	4940	6580	8230
5"	24.1	L-80	4210	5610	7010

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
5"	24.1	N-80	4290	5720	7150
5"	24.1	P-110	5700	7600	9500

5 1/2"	15.5	J-55	1630	2170	2710
5 1/2"	15.5	K-55	1790	2390	2990
5 1/2"	17.0	J-55	1850	2470	3090
5 1/2"	17.0	K-55	2040	2720	3400
5 1/2"	17.0	L-80	2560	3410	4260

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
5 1/2"	17.0	N-80	2610	3480	4350
5 1/2"	17.0	P-110	3470	4620	5780
5 1/2"	20.0	L-80	3150	4200	5250
5 1/2"	20.0	N-80	3210	4280	5350
5 1/2"	20.0	P-110	4270	5690	7110
5 1/2"	23.0	L-80	3700	4930	6160
5 1/2"	23.0	N-80	3770	5020	6280
5 1/2"	23.0	P-110	5010	6680	8350

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
6 5/8"	20.0	J-55	2000	2660	3330
6 5/8"	20.0	K-55	2180	2900	3630
6 5/8"	24.0	J-55	2550	3400	4250
6 5/8"	24.0	K-55	2790	3720	4650
6 5/8"	24.0	L-80	6550	4730	5910
6 5/8"	24.0	N-80	3610	4810	6010
6 5/8"	24.0	P-110	4810	6410	8010

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
6 5/8"	28.0	L-80	4320	5760	7200
6 5/8"	28.0	N-80	4400	5860	7330
6 5/8"	28.0	P-110	5860	7810	9760
6 5/8"	32.0	L-80	5000	6660	8660
6 5/8"	32.0	N-80	5080	6770	8460
6 5/8"	32.0	P-110	6780	9040	11300
7"	23.0	J-55	2350	3130	3910

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
7"	23.0	K-55	2560	3410	4260
7"	23.0	L-80	3260	4350	5440
7"	23.0	N-80	3320	4420	5530
7"	26.0	J-55	2750	3670	4590
7"	26.0	K-55	3010	4010	5010
7"	26.0	L-80	3830	5110	6390
7"	26.0	N-80	3890	5190	6490
7"	26.0	P-110	5200	6930	8660

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
7"	29.0	L-80	4400	5870	7340
7"	29.0	N-80	4480	5970	7460
7"	29.0	P-110	5980	7970	9960
7"	32.0	L-80	4960	6610	8260
7"	32.0	N-80	5040	6720	8400
7"	32.0	P-110	6730	8970	11210
7"	35.0	L-80	5510	7340	9180
7"	35.0	N-80	5600	7460	9330

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
7"	35.0	P-110	7470	9960	12450
7"	38.0	L-80	6010	8010	10010
7"	38.0	N-80	6110	8140	10180
7"	38.0	P-110	8150	10870	13590
7 5/8"	26.4	J-55	2600	3460	4330
7 5/8"	26.4	K-55	2830	3770	4710
7 5/8"	26.4	L-80	3620	4820	6030

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
7 5/8"	26.4	N-80	3680	4900	6130
7 5/8"	29.7	L-80	4250	5670	7090
7 5/8"	29.7	N-80	4310	5750	7190
7 5/8"	29.7	P-110	5770	7690	9610
7 5/8"	33.7	L-80	4980	6640	8300
7 5/8"	33.7	N-80	5060	6740	8430
7 5/8"	33.7	P-110	6760	9010	11260
7 5/8"	39.0	L-80	5900	7860	9830

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
7 5/8"	39.0	N-80	5980	7980	9980
7 5/8"	39.0	P-110	8000	10660	13330
7 5/8"	42.8	L-80	6680	8910	11140
7 5/8"	42.8	N-80	6800	9060	11330
7 5/8"	42.8	P-110	9080	12100	15130
7 5/8"	47.1	L-80	7480	9970	12460
7 5/8"	47.1	N-80	7600	10130	12660
7 5/8"	47.1	P-110	10150	13530	16910

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.

8 5/8"	32.0	J-55	3130	4170	5210
8 5/8"	32.0	K-55	3390	4520	5650
8 5/8"	36.0	J-55	3650	4860	608
8 5/8"	36.0	K-55	3950	5260	6580
8 5/8"	36.0	L-80	5090	6780	8480
8 5/8"	36.0	N-80	5160	6880	8600
8 5/8"	40.0	L-80	5820	7760	9700

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
8 5/8"	40.0	N-80	5910	7880	9850
8 5/8"	40.0	P-110	7910	10550	13190
8 5/8"	44.0	L-80	6560	8710	10930
8 5/8"	44.0	N-80	6650	8870	11090
8 5/8"	44.0	P-110	8900	11860	14830
8 5/8"	49.0	L-80	7370	9830	12290
8 5/8"	49.0	N-80	7480	9970	12460
8 5/8"	49.0	P-110	10010	13350	16690

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
9 5/8"	36.0	J-55	3400	4530	5660
9 5/8"	36.0	K-55	3670	4890	6110
9 5/8"	40.0	J-55	3900	5200	6500
9 5/8"	40.0	K-55	4210	5610	7010
9 5/8"	40.0	L-80	5450	7270	9090
9 5/8"	40.0	N-80	5530	7370	9210
9 5/8"	43.5	L-80	6100	8130	10160

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
9 5/8"	43.5	N-80	6190	8250	10310
9 5/8"	43.5	P-110	8300	11060	13830
9 5/8"	47.0	L-80	6700	8930	11160
9 5/8"	47.0	N-80	6790	9050	11310
9 5/8"	47.0	P-110	9100	12130	15160
9 5/8"	53.5	L-80	7850	10470	13090
9 5/8"	53.5	N-80	7970	10620	13280
9 5/8"	53.5	P-110	10670	14420	17780

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SIZE	WT/FT	GRADE	MAKE-UP TORQUE		
			FT/LBS		
			MIN.	OPT.	MAX.
20"	94.0	J-55	9070		
20"	94.0	K-55	9550		
20"	106.5	J-55	10570		
20"	106.5	K-55	11130		
20"	133.0	J-55	13800		
20"	133.0	K-55	14530		